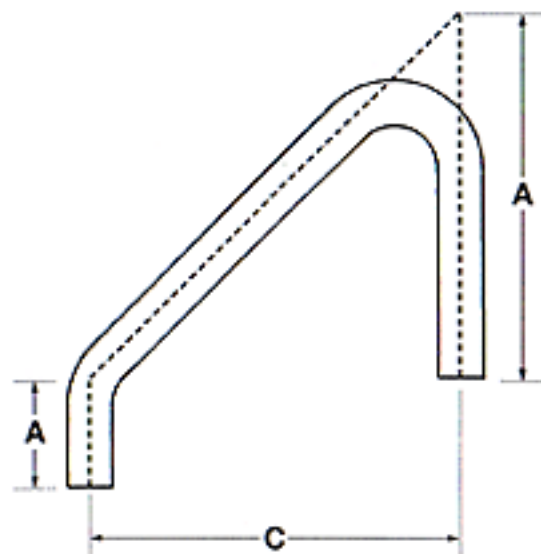


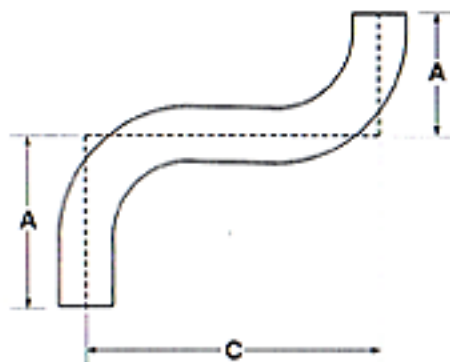
MULTIPLE BENDS

The following bends can be made to any required length within the minimum and maximum parameters set out below for dimensions A & C.



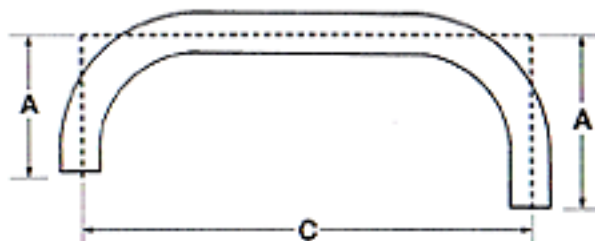
1 1/2 Radius

Tube Size	Ø	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
A minimum	mm	38	57	76	95	114	152
A maximum	mm	1500	1500	1400	1400	2000	2000
C minimum	mm	210	325	435	470	720	810
C maximum	mm	5400	5400	5400	5400	5400	4800



2D Radius

Tube Size	Ø	3/4" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g
A minimum	mm	38	76	101	127	152
A maximum	mm	1500	1400	1400	1400	1350
C minimum	mm	210	330	385	440	565
C maximum	mm	5400	5400	5400	5400	5400



3D Radius

Tube Size	Ø	1/2" x 16g	3/4" x 16g	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
A minimum	mm	38	57	76	114	152	190	229	305
A maximum	mm	1500	1500	1500	1400	1350	2000	2000	2000
C minimum	mm	210	255	285	365	480	710	795	970
C maximum	mm	5000	5000	5000	5000	5000	4800	4800	4800