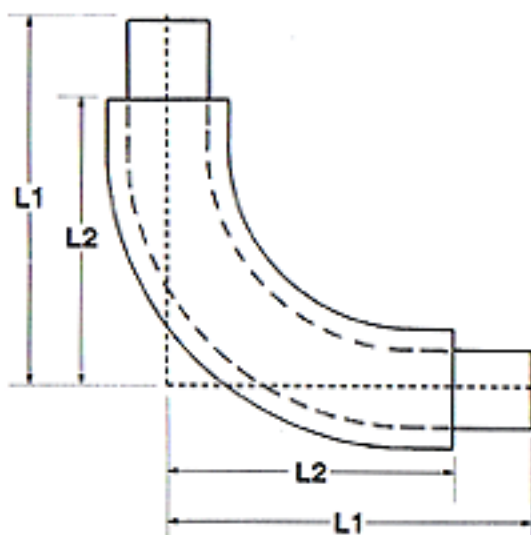


BENDS FOR JACKETED PIPEWORK

The following bends are available in descaled and polished O/D finish from either T316L or T304L stainless steel material, and are made so the inner bend fits inside the outer bend with the leg protruding.

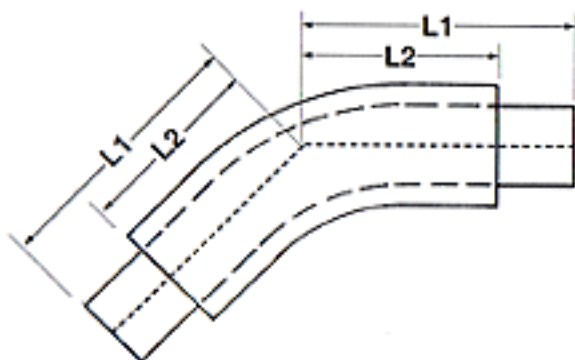


90° Bend

Inner Bend	Tube Size	Ø	1" x 16g	1" x 16g	1" x 16g	1" x 16g	1" x 16g	1 1/2" x 16g	1 1/2" x 16g
	Bend Radius	mm	76	76	152	152	152	76	114
	L1	mm	124	124	200	200	200	105	160
Outer Bend	Tube Size	Ø	1 1/2" x 16g	2" x 16g	2" x 16g	3" x 16g	4" x 14g	2" x 16g	2 1/2" x 16g
	Bend Radius	mm	76	76	152	152	152	76	127
	L2	mm	105	89	175	175	175	89	135

Inner Bend	Tube Size	Ø	1 1/2" x 16g	2" x 16g	2" x 16g	2" x 16g	2 1/2" x 16g	2 1/2" x 16g	3" x 16g
	Bend Radius	mm	114	101	152	152	127	190	152
	L1	mm	160	140	200	200	160	200	200
Outer Bend	Tube Size	Ø	3" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g	3" x 16g	4" x 14g	4" x 14g
	Bend Radius	mm	114	95	152	152	114	152	152
	L2	mm	135	115	175	175	135	175	175

45° Bend



Inner Bend	Tube Size	Ø	1" x 16g	1" x 16g	1" x 16g	1" x 16g	1" x 16g	1 1/2" x 16g	1 1/2" x 16g
	Bend Radius	mm	76	76	152	152	152	76	114
	L1	mm	85	85	120	120	120	85	105
Outer Bend	Tube Size	Ø	1 1/2" x 16g	2" x 16g	2" x 16g	3" x 16g	4" x 14g	2" x 16g	2 1/2" x 16g
	Bend Radius	mm	76	76	152	152	152	76	127
	L2	mm	60	60	95	95	95	60	80

Inner Bend	Tube Size	Ø	1 1/2" x 16g	2" x 16g	2" x 16g	2" x 16g	2 1/2" x 16g	2 1/2" x 16g	3" x 16g
	Bend Radius	mm	114	101	152	152	127	190	152
	L1	mm	105	95	120	120	105	120	120
Outer Bend	Tube Size	Ø	3" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g	3" x 16g	4" x 14g	4" x 14g
	Bend Radius	mm	114	95	152	152	114	152	152
	L2	mm	80	70	95	95	80	95	95