

3D RADIUS STANDARD BENDS

The following bends are available in descaled and polished O/D finish from T316L or T304L stainless steel material.

90° Bend

Tube Size	Ø	1/2" x 16g	3/4" x 16g	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	114	152	190	229	305
L	mm	60	80	124	160	200	225	265	360

45° Bend

Tube Size	Ø	1/2" x 16g	3/4" x 16g	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	114	152	190	229	305
L	mm	45	55	70	90	115	135	150	210

180° Bend

Tube Size	Ø	1/2" x 16g	3/4" x 16g	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	114	152	190	229	305
L	mm	60	80	124	160	200	225	265	360
C	mm	80	118	155	232	308	385	465	620

