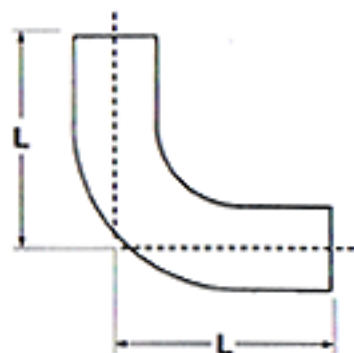


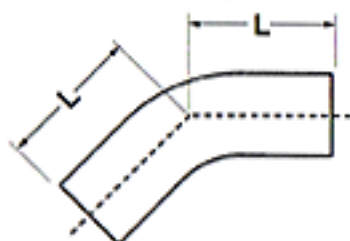
## 1 1/2D RADIUS STANDARD BENDS

The following bends are made to British Standard 4825 Part 2, and are available in descaled and polished O/D finish from either T316L or T304L stainless steel material.



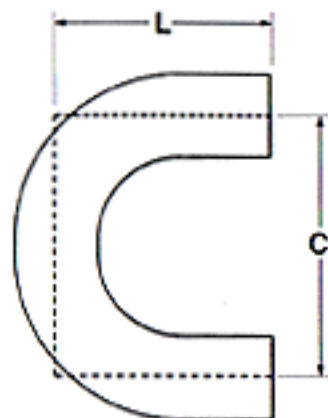
90° Bend

Tube Size	Ø	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	95	114	152
L	mm	65	85	110	135	155	195



45° Bend

Tube Size	Ø	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	95	114	152
L	mm	43	52	66	81	89	105



180° Bend

Tube Size	Ø	1" x 16g	1 1/2" x 16g	2" x 16g	2 1/2" x 16g	3" x 16g	4" x 14g
Bend Radius	mm	38	57	76	95	114	152
L	mm	65	85	110	135	155	195
C		80	118	155	195	232	310